Work	Order	TD	58448
V V OM IL	Oluci	111	20440

$M_{\alpha \gamma}$	7	2010	10:07:47 AM
may	7,	2010	10:0/:4/ AM

Required Date: 14/05/2010

Page 1

Item ID:

D412-702-345

Accept

Accept

Qty

Setup Start

Stop



Revision ID: Item Name:

4-Man Aft Facing Shoulder Harness, 3 point

Start Date:

07/05/2010

Start Qty: 1.00 Req'd Qty: 1.00

Cust Item ID: Customer:

Reference:

Approvals:

Process Plan:

Date: //>-3-/

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID

Operation Description

Revision Nbr

Set Up/ **Run Hours**

Draw Number

Draw Plan Rev. Code Reject Qty

Reject Number Stamp

Insp.

DSI9511

Α

100

Document Control

Draw Nbr

DOCUMENT CONTROL

Memo

0.00

0.00

Photocopy bluefile & type labels per PPP D412-702-345 CHG001

110

Packaging

Pick Kit

0.00

Packaging

Memo

0.00

120

QC

QC4- 100% Inspect kits for completeness

0.00

5 whostiz

Memo

0.00

Quality Control

Work (Order ID	58448
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May 7, 2010 10:07:47 AM

Required Date: 14/05/2010



Page 2

Item ID:

D412-702-345

Accept

Setup Start

Stop

Stop



Revision ID:

Item Name:

4-Man Aft Facing Shoulder Harness, 3 point

Start Date:

07/05/2010

Start Qty: 1.00

Req'd Qty: 1.00



Date: _____

Identify and pack for shipping as per PPP D412-702-345

Cust Item ID: Customer:

Draw

Number

Reference: Approvals:

Process Plan: _____ Date: ____

QC:

Tooling:

0.00

0.00

SPC (Y/N):

Date:

Date:_

Run Start



Sequence ID/

Work Center ID

130

Packaging

Packaging

Operation Description

Packaging

Set Up/ **Run Hours**

Draw Rev.

Plan Code

Accept Reject Qty Qty

Reject

Insp. Number Stamp

140

Quality Control

QC21- Final Inspection - Work Order Release

Memo

Memo

Location: PPP Rev:

0.00

0.00

10/05/179 W 10105.17

Picklist Print May'7, 2010 '10:07:51 AM Work Order ID: 58448 Parent Item: D412-702-345 Parent Item Name: 4-Man Aft Facing Shoulder Harness, 3 point Comments: IPP Rev:A new issue DD 10.04.30 verified:EC Start Date: 07/05/2010 **Required Date:** 14/05/2010 Component Item ID/ Start Qty: 1.00 Replacement Mfg/ Required Qty: 1.00 Item Name Bin Primary Last Item ID Route Unit of Purch Item Location Qty on Qty per Kit Qty Location Seq ID Measure Date D412-702-311 , Hand Issued Manufactured Issued No 110 Each 0.0000 Harness Assembly B58459 D412-702-313 , Manufactured 110 Each 0.0000 Harness Assembly D412-702-321 Manufactured 110 Each Harness Assembly D412-702-323 Manufactured 110 Each Harness Assembly B58456 D3572-041 Manufactured 110 Each 4.0000 Guide Assembly Location Loc Code

'AN4-16A Bolt

ST260 55679

No

Purchased

Loc Oty 110 Each

165.0000

Status

Location Loc Oty Loc Code ST358 165 15 50 114523 100

16-5-14 8

Page 2

TABLE 2

City GTY GTY GTY GTY Part Number Description	P**/_*	997 D. Maria	e in establishment Frankritings	-				GEFORE TARGET VAN AND THE SECOND PROPERTY OF
				-347	-349	-351	Part Number	Description
X		t , yourse wage area					D412-702-341	Shoulder Harness Kit
X	1	1					D412-702-343	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
X			X				D412-702-345	Dart 4-Man 3-Point Art Facing
X	· ;			х			D412-702-347	Dart 4-Man 3-Point Side Facing
X D412-702-351 Dart 1-Man 3-Point Shoulder Harness Rix 1					Х		D412-702-349	Dart 1-Man 3-Point Forward
4	The state of the s		\$			Х	D412-702-351	Dart 1-Man 3-Point
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MS21042L3 NUT		41						
	et Nemona jakon		** ********				MS21042L3	

* denotes that part is included in assembly above

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DATE 19.03.22 CET 7 3 3 204.7 ISSUE 3 2

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DESIGN DART AEROSPACE LTD DRAWN 97 HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO. REV. A MFG. APPH. DSI 9511 N/A SHEET 3 OF 6 **APPROVED** TITLE SCALE DE APPR. NEW SHOULDER HARNESS KITS NTS COPYRIGHT © 2010 SY DART ASRCSPACE LTD

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Dart Aerospace Ltd

W/O:				W	ORK ORDER CHAN	IGES					
DATE	STEP		PR	OCEDURE CHA	ANGE	1	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
										<u> </u>	
•											
Part No	•	1	PAR #:	Fault Cate	egory:	NCR:	Yes N	lo DQ	\:	Date:	
	R	esolution:		Disposition	on:	QA: N	I/C Clo	sed:		Date:	
NCR:				WORK ORD	ER NON-CONFORI	MANCE (NCR)				
DATE	STEP	De	scription of NC	Initial	Corrective Action S Action Descriptio	ection B	Sign &	Verific		Approval	Approval
<u> </u>			Section A	Chief Eng	Chief Eng	"	Date	Section	on C	Chief Eng	QC Inspector
		:		:							
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NOTE: Date & initial all entries

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CTY		01Y 345		QTY -349	QTY -351	Part Number	Description
ereskilakuu. Haarinin myö	and series		and merce				HARNESS ASSEMBLY (NEW)
			ļ	 	 	U412-702-311	The state of the s
1.		1*	ļ	ļ		D3570-1	BRACKET
		Ĺ			ļ	D4088-043	SHOULDER HARNESS (NEW)
a" ,		4*		 		MS24694S50	SCREW
d*		4*				AN960JD10L	WASHER
34		4"]			MS21042L3	NUT
****		المراجعين سوا	L	 		D412-702-313	HARNESS ASSEMBLY (NEW)
112		10	 	 		D3570-2	BRACKET
177				 		D4088-043	SHOULDER HARNESS (NEW)
1		4*		ļ	 	MS24694S50	SCREW
		1 60					WASHER
- 4ª					 _	AN960JD10L	
<i>s</i> • [4				MS21042L3	NUT
7	** *******		1			D412-702-315	HARNESS ASSEMBLY (NEW)
41		1	1*			D3573-5	ADAPTER
19		1	1*	1	i	D4088-041	SHOULDER HARNESS (NEW)
47			4*	1		MS24693S272	SCREW
4" :	W 1811/2000 M. 100-111-1		4*			AN960JD10LL	WASHER
4.5			2*			MS21042L3	NUT
			1			D412-702-317	HARNESS ASSEMBLY (NEW)
	-, -, -,		1*	<u> </u>			ADAPTER
	•			ļ		D3573-5	
			1+	ļ		D4088-041	SHOULDER HARNESS (NEW)
		_ ~	4.*			MS24693S272	SCREW
			4*			AN960JD10LL	WASHER
4# ; 			4*			MS21042L3	NUT
						D412-702-321 /	HARNESS ASSEMBLY (NEW)
3.4		15	·			D3570-3	BRACKET
	•	17		<u>'</u>		D4088-043	SHOULDER HARNESS (NEW)
n e ji nembe		4-74				MS24694S50	BOLT
777		7 4				AN960JD10L	WASHER
						MS21042L3	NUT
·		1 1				D412-702-323 /	HARNESS ASSEMBLY (NEW)
						D3570-4	BRACKET
•						D4088-043	SHOULDER HARNESS (NEW)
	-	4.				MS24694S50	BOLT
	:	45				AN960JD10L	WASHER
	* > 1	1/18	· · · · · · · · · · · · · · · · · · ·	·—····································		MS21042L3	NUT

* denotes that part is included in assembly above

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DEPARTMENT OF TRANSPORT
AIRCLAFT CERTIFICATION
BRANCH
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BY: (1 S. =====1) (NE # U2)
DATE 'NGRAC
CERT. NCS 114-7
issue 'o

DESIGN	q)	DART AEROSPACE	LTD
DRAWN	9?	HAWKESBURY, ONTARIO, CANA	
CHECKED	B	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9511 S	SHEET 4 OF 6
APPROVED	10	TITLE	SCALE
DE APPR.	-#	NEW SHOULDER HARNESS KITS	NTS
DATE 10.0	3.18	COPYRIGHT 191/110 BY DART ARROSPACE THIS DOCUMENT IS PRIVATE AND COMPUTENTIAL AND IS SUPPLIED ON THE EXPRES NOT TO BE USED FOR ANY PURPOSE OF ALLE PO OF COMPUTICATED TO ANY OTHER	S CONDITION THAT IT IS

Dart Ae	rospace Lt	d								,
W/O:			WC	RK ORDER CHAN	IGES					
DATE	STEP	PR	PROCEDURE CHANGE			Ву	Date	te Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
Part No	:	PAR #:	Fault Cate	jory:	NC	R: Yes	No D)QA:	Date: _	
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NCR:			WORK ORDE	R NON-CONFORM	MANCE	E (NCI	₹)			
DATE	0750	Description of NC	Corrective Action Sec				Vor	rification	Anneoval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	n	Sign Date	K S	ection C	Approval Chief Eng	Approva QC Inspect
				,					34 12.2	

NOTE: Date & initial all entries

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244	- 343 - 343	-345	-347	-349	QTY -351	Part Number	Description
···· ; · · ·	-	\$ \$				D3542-1	BRACKET
2	1 2		4	1		D3571-1	GUIDE
	†£	*				D3571-3	GUIDE
12	1-6-	2				D3572-041	GUIDE ASSEMBLY
2	1		6	2]	D3578-041	DOUBLER DOUBLER
2					I	D3610-041	BRACKET
d	4.					D3618-1	CAP
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